

cylindrical form so that two edges of the flat sheet face one another; a <u>weld</u> seam that permanently connects together the facing edges of the sheet; and a homogeneous, continuous and <u>uniform</u> outer circumferential surface formed by processing the surface <u>and the weld seam</u> so that continuous printing is possible.

Claim 8, line 10, before "continuous" insert --uniform--.

Claim 12, line 10, after "continuous" insert --and uniform--.

Claim 14, line 8, after "continuous" insert --and uniform--.

Claim 16, line 8, after "continuous" insert --and uniform--.

Claim 17, line 8, after "continuous" insert --and uniform--.